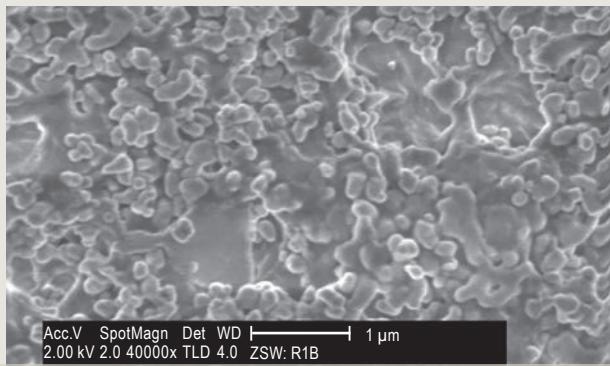


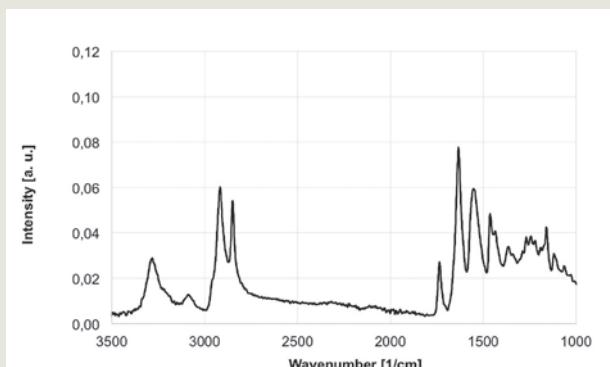
// ZSW Photovoltaics Test Laboratory Solab: PV Module Backsheet Issues



// Chalking and cracking of a backsheet



// SEM image of an eroded BS polymer surface with released TiO₂ pigments



// ATR-FTIR spectrum taken on-site from a BS polymer

PV module backsheet issues might result in loss of performance and safety

- // Backsheet (BS) related abnormalities like chalking, delamination, or cracking can foster water ingress and corrosion, risking a loss of power output and safety
- // It is necessary to distinguish between possible harmless chalking or discoloration and severe mechanical BS degradation

ZSW's backsheet performance analysis is based on a stepwise procedure

- // On-site visual inspection of modules' BS (chalking, cracking, browning, corrosion, delamination)
- // On-site non-destructive ATR-FITR spectroscopic inspection to identify higher risk BS polymers like polyamide
- // Measurement of mechanical properties like elongation to break to quantify degree of BS embrittlement (lab)
- // Measurement of peel strength to quantify remaining BS adhesion (lab)

BS performance and risk evaluation

- // Provides sound technical arguments for a successful warranty claim
- // Allows qualification of proposed BS repair solutions

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